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CEC Wins Multimillion Contract for General Arrangements; Structural, Mechanical, Electrical, and Piping Engineering; and Scheduling for New Aluminum Facilities

April 24, 2023

PITTSBURGH, PA — Civil & Environmental Consultants, Inc., (CEC) headquartered in Moon Township, Pennsylvania, was awarded a multimillion contract to provide general arrangements; structural, mechanical, electrical, and piping engineering; and scheduling for Steel Dynamics, Inc.'s recently announced new \$2.5 billion greenfield, state-of-the-art, recycled aluminum flat-rolled mill in Columbus, Mississippi, along with two supporting satellite recycled aluminum slab centers to be located in Mexico and in the Southwest United States.

The mill will have an annual production capacity of 650,000 tonnes of finished products, serving the sustainable beverage packaging, automotive, and common alloy industrial sectors encompassing melting casting, rolling, and processing operations. The product offering will be supported by various value-added finishing lines, including CASH (continuous annealing solutions heat treating) lines, continuous coating, and various slitting and packaging operations.

Glenn Pushis, Senior Vice President, Strategic Projects at Steel Dynamics, said “We have previously partnered with CEC and they have a strong understanding of our work process. The ability to keep projects on track and identify problems before they happen helps us accomplish our goals in a safe and timely manner.”

Sami Achkar, Vice President and head of the Manufacturing Infrastructure Services (MIS) Group at CEC notes, “Our firm is proud to once again partner with Steel Dynamics and be part of its strategic growth, as we have for their ongoing projects in Sinton, Texas, and Terre Haute, Indiana. We consider it an honor that our quality service and performance have earned us their continued trust and business.”

“We are incredibly excited about this significant growth investment, which is aligned with our existing business and operational expertise. We have intentionally grown with our customers’ needs, providing efficient sustainable supply-chain solutions for the highest quality products,” said Mark D. Millett, Steel Dynamics, Inc. Chairman and Chief Executive Officer.

CEC has already started this effort and is adding additional engineers and designers to the project team. CEC is an employee-owned company, offering competitive benefits and generous professional development opportunities.

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About Civil & Environmental Consultants, Inc.: Headquartered in Pittsburgh, Pennsylvania, Civil & Environmental Consultants, Inc. (CEC) is an expanding company with more than 1,300 employees in

offices nationwide. CEC provides innovative design solutions and integrated expertise in air quality, civil engineering, ecological sciences, environmental engineering and sciences, manufacturing infrastructure services, survey/geospatial, waste management, and water resources. CEC ranks among the Top 500 Design Firms and Top 200 Environmental Firms according to *Engineering News-Record*. To learn more about open positions at CEC, visit www.cecinc.com/careers.

About Steel Dynamics, Inc.: Steel Dynamics is one of the largest domestic steel producers and metals recyclers in the United States, based on estimated annual steelmaking and metals recycling capability, with facilities located throughout the United States, and in Mexico. Steel Dynamics produces steel products, including hot roll, cold roll, and coated sheet steel, structural steel beams and shapes, rail, engineered special-bar-quality steel, cold finished steel, merchant bar products, specialty steel sections and steel joists and deck. In addition, the company produces liquid pig iron and processes and sells ferrous and nonferrous scrap.